

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1 **Claim 1 (Previously presented):** A punch press
2 comprising:
3 a plurality of upper metal molds:
4 a plurality of lower metal molds for machining a
5 workpiece in cooperation with the upper metal molds, the
6 lower metal molds corresponding to the upper metal molds;
7 an upper turret for accommodating the plurality
8 of upper metal molds;
9 a lower turret for accommodating the plurality of
10 lower metal molds;
11 a motor for rotationally driving each of the
12 upper turret and the lower turret; and
13 a controller for controlling the motor,
14 wherein the controller selects one of the
15 plurality of lower metal molds corresponding to a selected
16 one of the plurality of upper metal molds in accordance
17 with a kind of workpiece, to perform the machining,
18 wherein the upper turret is provided with a notch
19 used in exchanging one of the plurality of lower metal
20 molds.

1 **Claim 2 (Original):** The punch press according to
2 claim 1, wherein the plurality of lower metal molds
3 corresponding to a selected one of the plurality of upper
4 metal molds have different clearances from each other.

1 **Claim 3 (Original):** The punch press according to
2 claim 1, wherein the motor comprises a first motor for
3 driving the upper turret and a second motor for driving the
4 lower turret.

 1 **Claims 4-5 (Canceled)**

1 **Claim 6 (New):** A method for exchanging a metal mold
2 of a punch press having an upper turret with a plurality of
3 upper metal molds and a lower turret with a plurality of
4 lower metal molds, comprising the steps of:
5 rotationally positioning the lower turret to
6 place a lower metal mold at an exchanging position;
7 rotationally positioning the upper turret to
8 place a notch of the upper turret above the lower metal
9 mold;
10 removing the lower metal mold from the lower
11 turret upward through the notch of the upper turret; and
12 inserting a required lower metal mold through the
13 notch of the upper turret into the lower turret.
